Organic coated steel Construction / General industry

Technical data sheet



Granite® Deep Mat

Properties		Nice aesthetic appearance: mat and wrinkledVery good formabilityGood corrosion resistance
Applications	External building and general industry applications: tiles, cladding etc	
Description	Thickness	35 microns
	Composition	Front: 10 microns primer + 25 microns top coat Back: 5, 7, 10 or 12 microns backing coat Double-side finish available
	Gloss (Gardner 60°)	Maximum 5 GU
	Colours	Specific colour palette
	Appearance	Wrinkled
	Temporary protection (optional)	Strippable films are usually not suitable for wrinkled surfaces
Performance	Adhesion of the coating (T-bend)	≤ 1 T
	Resistance to cracking on bending (T-bend)	≤ 2 T
	Impact resistance	18 J
	Resistance on deformed parts: Marciniak test	< 1C1
	Surface "pencil" hardness	HB to H
	Clemen scratch resistance	≥ 1.5 kg
	Corrosion resistance: Salt spray test Corrosion resistance category	360 hours RC3
	Condensation resistance (QCT)	1000 hours
	UV resistance: • QUV (UVA + H ₂ O) test (2000 hours) • UV resistance category	ΔE ≤ 3; GR ≥ 60% RUV3
	Resistance to acids and bases	Good
	Resistance to solvents: Aliphatics and alcohols Ketones Aromatics	Very good Low Good to very good
Automatic guarantee	Please refer to the guarantee text in the module Products & Services > Guarantee organic coated steel on www.arcelormittal.com/fce • Non-perforation of the sheet metal • Non-delamination of the paint • Aesthetic appearance (ΔΕ ≤ 3; Gloss retention ≥ 50%)	≤ 10 years, depending on the external environment ≤ 10 years, depending on the external environment ≤ 5 years, depending on the geographic location and on the paint colour category
Remarks	These performance characteristics refer specifically to metal coating Z225 (guaranteed minimum). If any product (film, oil, foam, glue, paint etc) is applied after coil delivery, compatibility with the coating has to be checked.	